# NEROLAC PERMA

## PLAST PC-302

High range hyper plasticising admixture based on polycarboxylic ether.

## **SPECIFICATION**

**ASTM C 494** : Type A, F and G : 9103-2007

## **DESCRIPTION**

Plast PC - 302 is based on Polycarboxylic ether and synthetic polymers. It may be dispersed at dosages varying between to 0.6 to 2% by weight of cement depending upon type of concrete required.

## **PRIMARY USES**

- Plast PC 302 is recommended in all high grade concrete, which has a cement content of over 375 kg/m3.
- Plast PC 302 is recommended in hot weather concreting where workability retention over long periods is required.
- Plast PC 302 is recommended in marine structures, pile foundations, bridge girders, caissons and such structures where quality of concrete is of prime importance.
- Plast PC 302 is also recommended, where very high initial and ultimate strengths are expected.
- Plast PC 302 is also recommended for use with Microsilica.

## **ADVANTAGES**



Hyper plasticising action of this product produces free flowing concrete, with most kinds of aggregates and varying fine aggregates.



Plast PC – 302 maintains the workability over long periods.



Plast PC – 302 helps in production of high quality concrete which exhibits superior compressive, tensile and flexural strengths and exhibits excellent resistance to chloride and sulphide attacks on concrete.



Plast PC – 302 is compatible with all types of cements including puzzalonic, fly ash / slag cements and Microsillica.



Plast PC – 302 is specially suggested in all high strength concrete and in construction of marine structures, pile foundations and bridge girders.



Plast PC – 302 enables production of dense impermeable and fair finish concrete.

#### **DOSAGE**

The optimum dosage is best determined by site trials with the concrete. However a dosage range varying between 0.6 to 2% by weight of cement is recommended depending upon type of concrete required.

## **PROPERTIES**

Colour : Light Brown Liquid Specific Gravity : 1.15 gm/cc at 25°C

Chloride Content : Nil Nitrate Content : Nil

Freezing Point : +5°C Material be reconstituted by agitating at 30°C

### **HEALTH AND SAFETY**

Plast PC – 302 is not a health hazard or a fire risk. Spillages should be washed immediately to avoid possibilities of slipping.

### **PACKING**

Plast PC – 302 is available in 30 kg ,120 kg and 250 kg drum.

## **SHELF LIFE**

Plast PC -302 has a shelf life of 24 months from the date of manufacture.

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